

010145



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-K

Job Sheet 193758



Part No: C3-K

Job Qty: 1 pcs

Part Name: C-Series Remote Hook 3,000 lbs Lift Capacity - Keeperless



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 5/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG C3-K Rev 3 IPP Rev A 18.03.16 New issue DP Verify DD

Ship Via:

Order
15712

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
95	External Load - 1	1 pcs	5/14/19	5/14/19	0.00	1.00	External Load - 1		AP
							External Load - 2		
							External Load - 3		
100	External Load - 2 - B4B	1 pcs	5/14/19	5/14/19	0.00	1.00	External Load - 1 - B4B		
							External Load - 2 - B4B		
							External Load - 3 - B4B		
110	QC 5	1 pcs	5/14/19	5/14/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		DAS
							QC 5 - 30		30
							QC 5 - 40		9-89
120	DC - 1 - B4B	1 pcs	5/14/19	5/14/19	0.00	0.00	DC - 1 - B4B		
							DC - 2 - B4B		
130	Packaging 3-2 - Stock - B4B	1 pcs	5/14/19	5/14/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		

Mahl 2019/6/12

DAS

30

JUN 13 2019

DAS

21

9-89

JUN 13 2019

DAS

30

9-89

JUN 13 2019

Container No: S186852



Part: C3-K

Job No: 193758

Serial No/Batch: S186852

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 06/04/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	JUN 13 2019
				Packaging 3 - 36 - B4B	
140	QC 21 - SA	1 pcs	5/14/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 95 - Issue S/N
 Descriptions: 100 - (Small Fab) 1- PICK C3-2-1 AND LASER ENGRAVE AS PER DWG . SEE NOTE 3 AND 4 ON SHEET 2. 2-
 ASSEMBLE AS PER DWG
 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Document Control) Photocopy blue file OM & OOPM-C3 Rev 4
 130 - (Identify as per dwg & Stock Location: _____) Identify and Stock
 140 - (QC21- Final Inspection - Work Order Release)

Loctite 242 (M138933)
 Loctite 620 (S166705)
 Aeroshell grease NO.7 (S138964)
 Saf-T-eye (M138973)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	95-External Load - 1	5073061
188-FSCS-832-5/8	Clock Spring Cover Screw	4 Ea (4 ea)	100-External Load - 2 - B4B	5126989
2595K22	Heat Shrink Tube	1 pcs (1 ea)	100-External Load - 2 - B4B	5073097
32446	Crimp Terminal	2 Ea (2 ea)	100-External Load - 2 - B4B	5090924
8183K6	Wire Guide/Grip	1 Ea (1 ea)	100-External Load - 2 - B4B	5029491
AN4-16A	Bolt	3 Ea (3 ea)	100-External Load - 2 - B4B	5157301
AN4-17A	Bolt	1 Ea (1 ea)	100-External Load - 2 - B4B	5098021-1
AN6-15A	Bolt	1 Ea (1 ea)	100-External Load - 2 - B4B	5068641
C2-1-1	Manual Release Knob	1 pcs (1 ea)	100-External Load - 2 - B4B	5157074
C2-10-1	Lock Spring Pin	1 pcs (1 ea)	100-External Load - 2 - B4B	5068051
C2-11-2	Locating Pin	2 Ea (2 ea)	100-External Load - 2 - B4B	5061528
C2-3-1	Latch Shaft Du Bearing	2 pcs (2 ea)	100-External Load - 2 - B4B	5177832
C2-3-10	Latch Shaft	1 pcs (1 ea)	100-External Load - 2 - B4B	5046764
C2-3-11	Actuator	1 pcs (1 ea)	100-External Load - 2 - B4B	5174393
C2-3-2	Latch Roller Pin	1 pcs (1 ea)	100-External Load - 2 - B4B	5029243
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	100-External Load - 2 - B4B	5168988
C2-3-3	Latch Roller	1 pcs (1 ea)	100-External Load - 2 - B4B	5116487
C2-3-3-1	Latch Roller DU Bearing	1 pcs (1 ea)	100-External Load - 2 - B4B	5120798
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	100-External Load - 2 - B4B	5111642
C2-3-6	Latch	1 pcs (1 ea)	100-External Load - 2 - B4B	5148221
C2-3-8	Actuator Shaft Bushing	2 pcs (2 ea)	100-External Load - 2 - B4B	5178019
C2-5-1	Actuator Stop	1 Ea (1 ea)	100-External Load - 2 - B4B	5072964
C3-10-2	Lock Spring	1 pcs (1 ea)	100-External Load - 2 - B4B	5113706
C3-11-1	Side Plate - Solenoid C3-Hook	1 pcs (1 ea)	100-External Load - 2 - B4B	5182333
C3-12-1	Lock Bushing	2 pcs (2 ea)	100-External Load - 2 - B4B	5117910
C3-12-2	Lock Shaft - C3 Hook	1 pcs (1 ea)	100-External Load - 2 - B4B	5080193
C3-12-3	Lock - C3 Hook	1 pcs (1 ea)	100-External Load - 2 - B4B	5142603
C3-12-4	Lock Roller	1 pcs (1 ea)	100-External Load - 2 - B4B	5125633
C3-12-5	Lock Roller Pin	1 pcs (1 ea)	100-External Load - 2 - B4B	5100174
C3-12-6	Lock Roller Pin Circlip	2 Ea (2 ea)	100-External Load - 2 - B4B	5157956
C3-13-1	Keeper Bushing	2 pcs (2 ea)	100-External Load - 2 - B4B	5177819
C3-13-4-2	Keeperless Adapter	1 pcs (1 ea)	100-External Load - 2 - B4B	5129082
C3-2-1	Side Plate C-3 Hook	1 pcs (1 ea)	100-External Load - 2 - B4B	5175253
C3-3-4	Link Pin	2 pcs (2 ea)	100-External Load - 2 - B4B	5118503
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	100-External Load - 2 - B4B	5177831
C3-3-7	Link	1 pcs (1 ea)	100-External Load - 2 - B4B	5048430
C3-3-9	Actuator Spring	1 pcs (1 ea)	100-External Load - 2 - B4B	5128685
C3-4-1	Load Beam Bushing	2 pcs (2 ea)	100-External Load - 2 - B4B	5075380
C3-4-4KA	Keeperless Load Beam Assembly - C3 Hook	1 pcs (1 ea)	100-External Load - 2 - B4B	5112143
C3-7-1	Load Beam Bumper	1 pcs (1 ea)	100-External Load - 2 - B4B	5107793
C3-7-2	Lock Bumper	2 pcs (2 ea)	100-External Load - 2 - B4B	5110988
C3-8-2	Solenoid	1 pcs (1 ea)	100-External Load - 2 - B4B	5156744
C3-8-4	Solenoid Cover Gasket	1 pcs (1 ea)	100-External Load - 2 - B4B	5150351
C3-8-5	Solenoid Cover	1 pcs (1 ea)	100-External Load - 2 - B4B	5153419
C3-9-1	Clock Spring Cover - C3 Hook	1 pcs (1 ea)	100-External Load - 2 - B4B	5116296
C3-9-2	Spring, Clock	1 pcs (1 ea)	100-External Load - 2 - B4B	5089524
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	100-External Load - 2 - B4B	5196126
M27500-16TG2T14	Wire - 16-Gauge - Shielded	1 ft (1 ea)	100-External Load - 2 - B4B	5075144
MS21044N4	Nut, Self-Locking	4 Ea (4 ea)	100-External Load - 2 - B4B	5116956
MS21083-N3	Nut	2 Ea (2 ea)	100-External Load - 2 - B4B	5087939
MS21083N6	Nut	1 Ea (1 ea)	100-External Load - 2 - B4B	5180294
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	100-External Load - 2 - B4B	5078256
NAS1149F0332P	Washer	2 Ea (2 ea)	100-External Load - 2 - B4B	5103666-1
NAS1149F0363P	Washer	1 Ea (1 ea)	100-External Load - 2 - B4B	5027738
NAS1149F0463P	Washer	8 Ea (8 ea)	100-External Load - 2 - B4B	5097088-2
NAS1149F0632P	Washer	2 Ea (2 ea)	100-External Load - 2 - B4B	5137711

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-External Load - 1	188-FPSS-1032-1/4	2	194	0
	188-FSCS-832-5/8	4	111	0
100-External Load - 2 - B4B	2595K22	1	36	0
	32446	2	706	0
	8183K6	1	34	0
	AN4-16A	3	280	0
	AN4-17A	1	457	0
	AN6-15A	1	20	0
	C2-1-1	1	5	0
	C2-10-1	1	75	0
	C2-11-2	2	58	0
	C2-3-1	2	22	0
	C2-3-10	1	3	0
	C2-3-11	1	0	0
	C2-3-2	1	27	0
	C2-3-2-1	2	96	0
	C2-3-3	1	51	0
	C2-3-3-1	1	25	0
	C2-3-5	2	69	0
	C2-3-6	1	11	0
	C2-3-8	2	12	0
	C2-5-1	1	13	0
	C3-10-2	1	25	0
	C3-11-1	1	3	0
	C3-12-1	2	31	0
	C3-12-2	1	27	0
	C3-12-3	1	9	0
	C3-12-4	1	32	0
	C3-12-5	1	8	0
	C3-12-6	2	52	0
	C3-13-1	2	18	0
	C3-13-4-2	1	5	0
	C3-2-1	1	1	0
	C3-3-4	2	22	0
	C3-3-4-1	4	77	0
	C3-3-7	1	20	0
	C3-3-9	1	60	0
	C3-4-1	2	1	0
	C3-4-4KA	1	11	0
	C3-7-1	1	13	0
	C3-7-2	2	46	0
	C3-8-2	1	13	0
	C3-8-4	1	10	0
	C3-8-5	1	10	0
	C3-9-1	1	18	0
	C3-9-2	1	38	0
	EL-PLUG-M	1	37	0
	M27500-16TG2T14	1	50	0
	MS21044N4	4	120	0
	MS21083-N3	2	149	0
	MS21083N6	1	113	0
	MS35266-63	1	30	0
	NAS1149F0332P	2	5,239	0
	NAS1149F0363P	1	440	0
	NAS1149F0463P	8	509	0
	NAS1149F0632P	2	389	0
Part Specifications				
Specifications could not be found.				

Plex 4/22/19 11:53 AM Dart.Renwick.Jennifer



Remote Cargo Hook Test Form

C3

MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOLENOID!

NEW SOLENOID (152951-001)

Work Order 193758

Customer 15712

Serial Number S 186852

Date 2019-6-12

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/Fail
1	7,500	Static Hold	Hold for two minutes and reduce load to zero	N/A	<u>Pass</u>
10	1,500	Electircal, 25 volts	No "hang ups" permitted	N/A	<u>Pass</u>
2	3,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>10.4</u> A	<u>Pass</u>
2	2,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>10.4</u> A	<u>Pass</u>
2	2,000	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>10.2</u> A	<u>Pass</u>
2	1,500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>10.2</u> A	<u>Pass</u>
2	500	Electircal, 22 volts	Current shall not exceed 12.8 A	<u>10.2</u> A	<u>Pass</u>
1	3,000	Electircal, 20 volts	Current shall not exceed 11.6 A	<u>8.1</u> A	<u>Pass</u>
1	3,000	Electircal, 28 volts	Current shall not exceed 16.2 A	<u>11.3</u> A	<u>Pass</u>
1	3,000	Manual		N/A	<u>Pass</u>
1	3,000	Impact Test	Impact shackle 10x , shall not release	N/A	<u>Pass</u>
1	N/A	Solenoid Ohms	Shall not exceed 1.7-2.0 Ω	<u>1.8</u> Ω	<u>Pass</u>
1	N/A	Electircal Continuity	Across both wires	N/A	<u>Pass</u>

Test Conducted By:

Michel Delondo

Technician

Submit

Signature:

Sylvie Pouchet
QC 5 Small FAB / QA